



3.980-16N-3A
 CUT THREAD WITH RADIUS AT ROOT
 AND FLAT CREST
 MAJOR DIA.
 MAX. 3.9800
 MIN. 3.9710

NOTES

1. MAT'L: LASALLE STEEL CO. "STRESSPROOF"
2. FINISHED PART SHALL BE STRAIGHT WITHIN .001.

SEE H.T.H. DWG, DATED OCT. 31, 1960

NEXT ASSY D-320 & D-321



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

TIE-BAR
600 TON TETRAHEDRAL PRESS

UNLESS OTHERWISE SPECIFIED
 TOLERANCE: FRACTIONS $\pm \frac{1}{64}$, DECIMALS $\pm .005$
 BREAK SHARP CORNERS AND EDGES $\frac{1}{32}$ ALL OVER.
 SURFACE FINISH $\frac{63}{\sqrt{32}}$ ALL OVER.

REV. Δ	ADDED THREAD DATA	10-9-63	REF. No. Δ
REV. Δ			REF. No. Δ
REV. Δ			REF. No. Δ

SCALE	HALF SIZE	DATE	7-18-63
MATL	HEAT TREAT	DWG.	LEP
SEE NOTE	PART No.	APPRD.	OK H.T.H. 9-24-63
CATALOG No.		DWG. No.	C-524